



Shell's EOR Journey: Experiences past to present

ANP Workshop
23-24 March 2017

Dr Stephen Goodyear

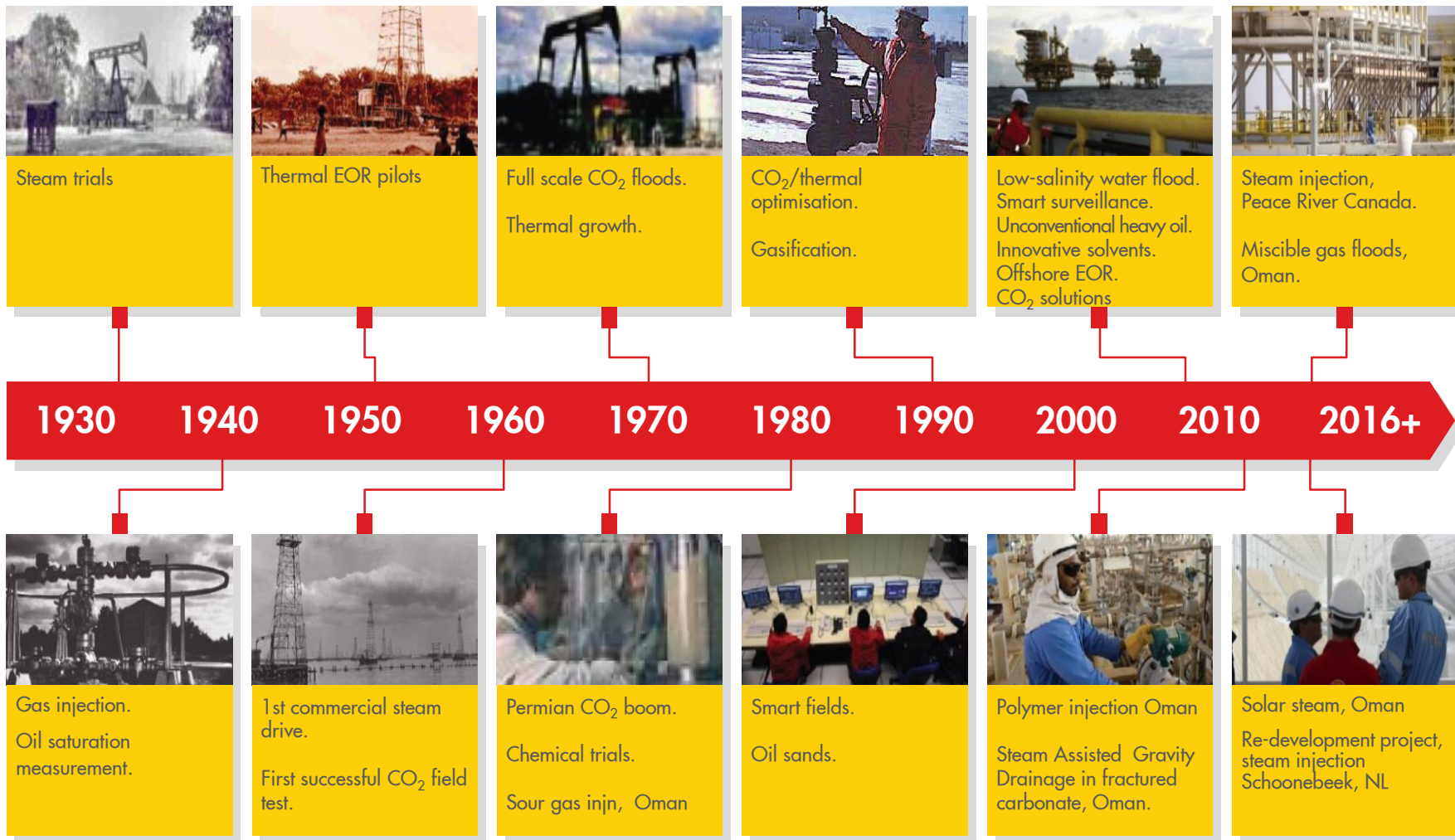
EOR Deployment Lead, Principal Technical Expert Gas EOR and Storage Solutions



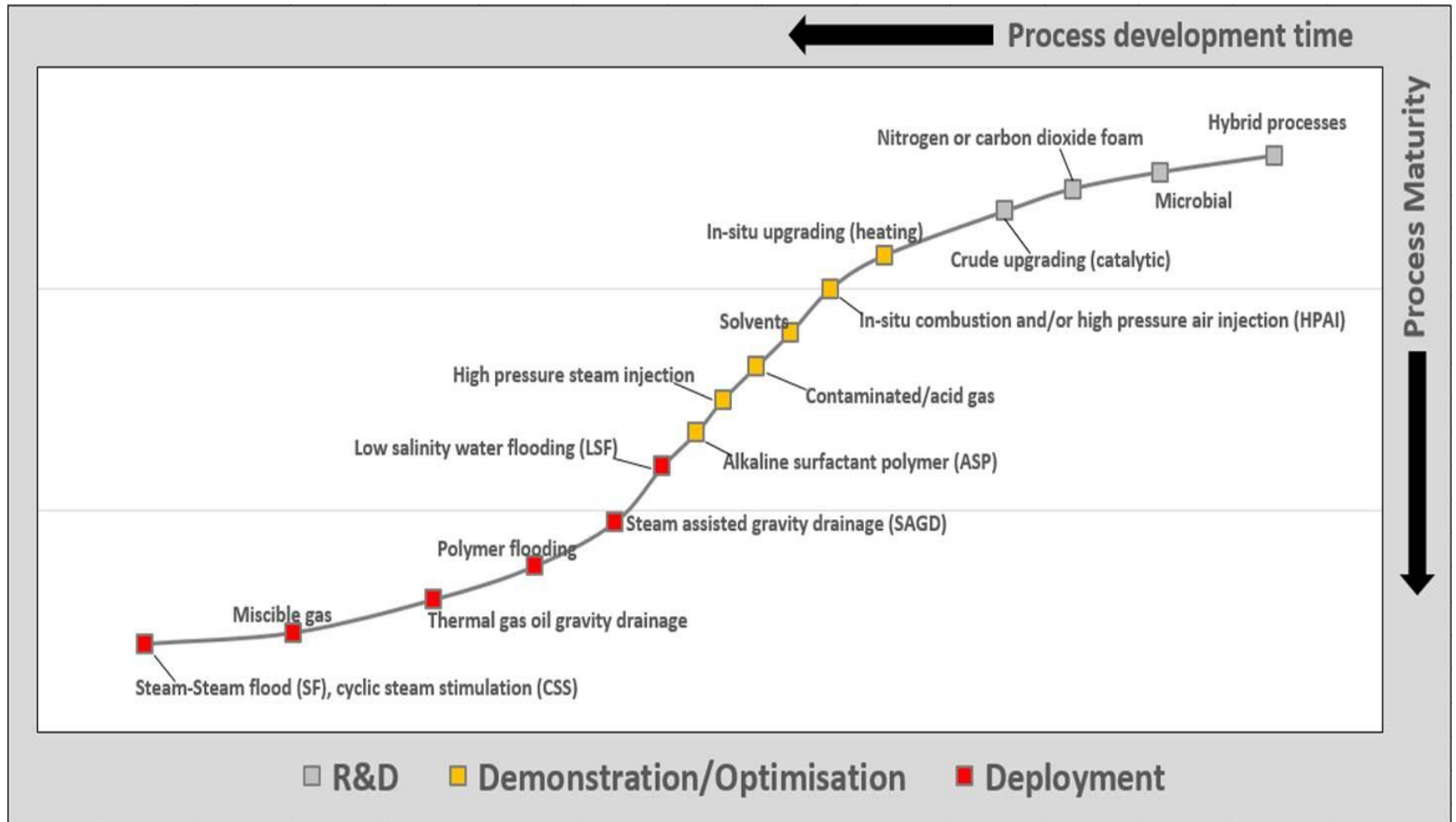
Outline

- Shell's EOR Journey
- Maximising economic recovery
- EOR challenges and enablers
- Onshore to offshore
- Offshore CO₂ EOR
- Conclusions

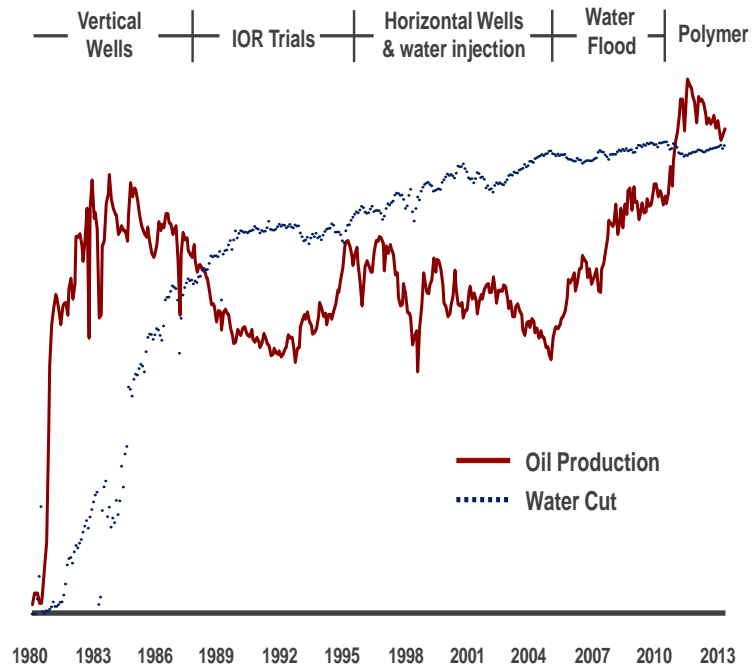
EOR journey - Learning by doing



EOR - R&D to Deployment



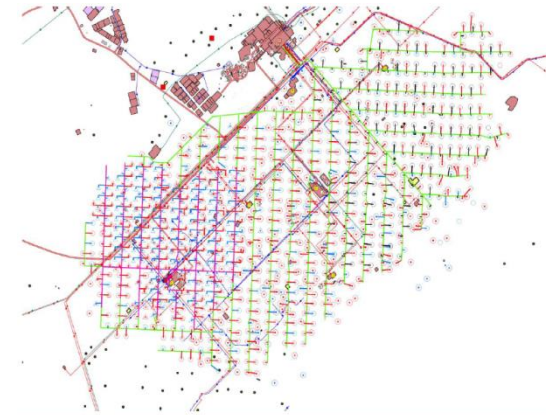
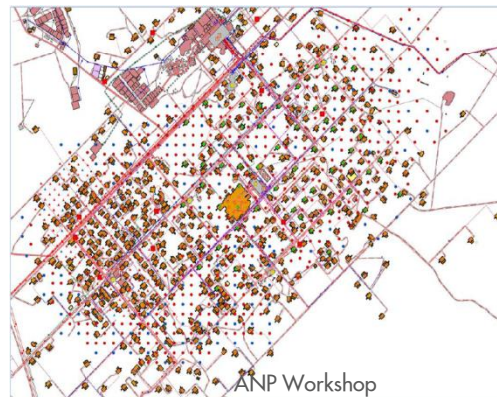
Polymer flood – Marmul



- Heterogeneous clastic reservoir - 90 cp oil
- Large scale polymer flood on-stream 2010
 - 17,500 m³/day (polymer)
 - Low salinity injection water (5000ppm TDS)
 - 27 patterns
- Oil Increase/Water cut reversal observed
 - Produced polymer can be handled
- Increase from 27 → 46 injectors since May 2015
- Urban planning, rotation schedule prepared for full field implementation

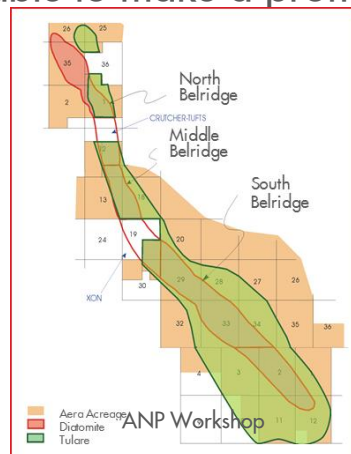
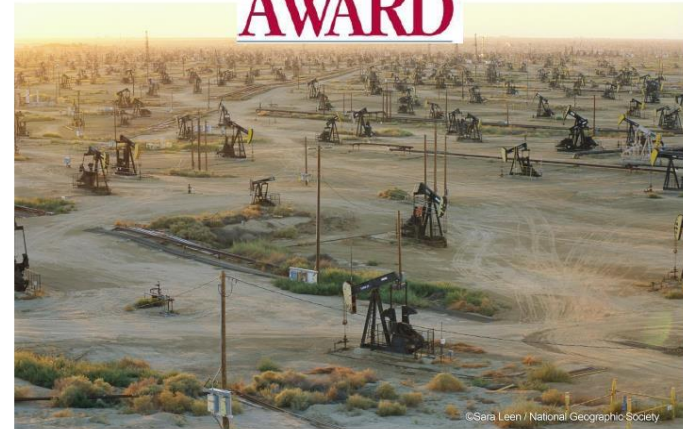


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Steam Injection – Belridge and Aera

- Belridge Tulare core of Aera, STOIP 1.6 bstb
 - Started production 1911, water drive reached watercuts above 90% before conversion to steam flooding
 - Large scale steam injection began 1982
 - Ongoing conversion of deeper reservoirs from waterflood to steamflood
 - Manages a stock of some 15000 wells at an average production rate of <10bopd.
 - In current environment Aera still able to make a profit



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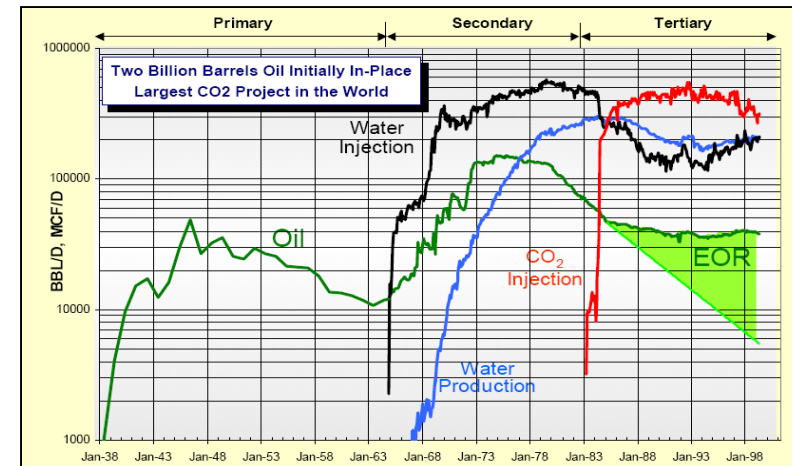
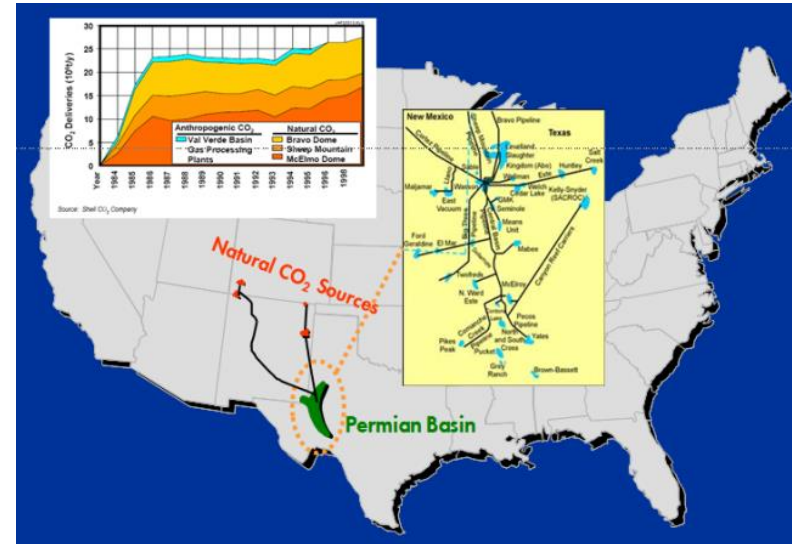
CO₂ EOR – Denver Unit

Largest CO₂ EOR project in the world, developed by Shell

- more than 400 MMscf/d sustained CO₂ injection in >100 patterns
- over 200 MMscf/d gas processing/recycling on site
- surveillance and management of CO₂ EOR

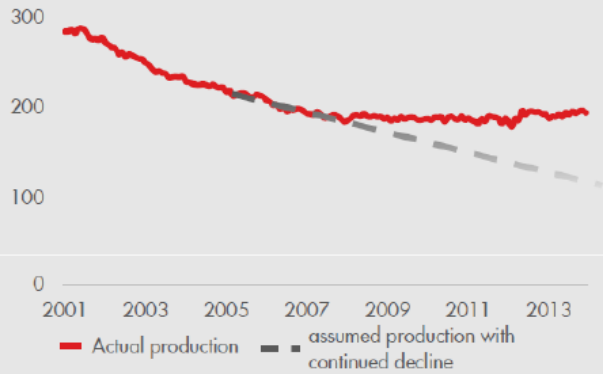


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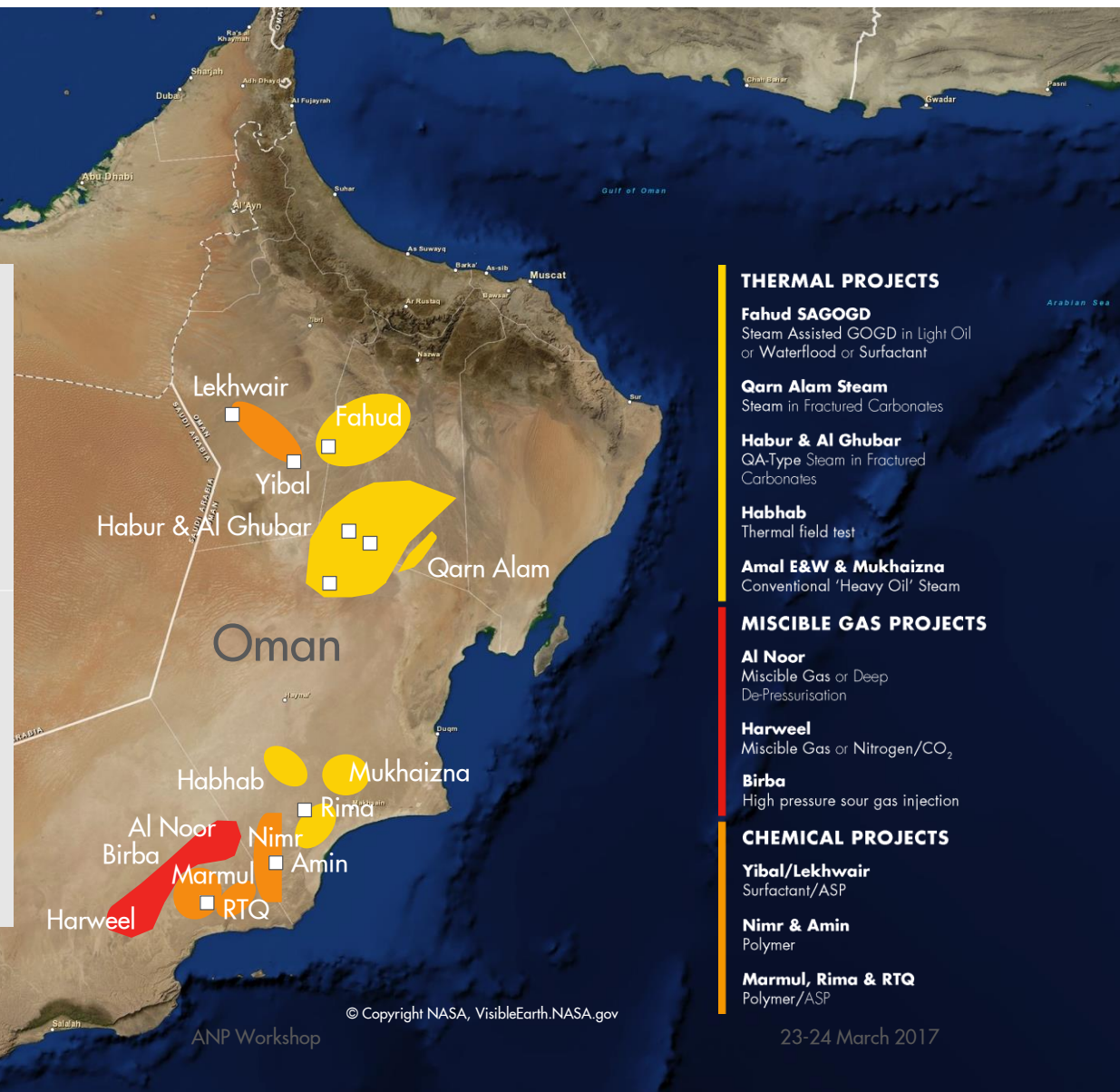


EOR projects in Oman

PDO Oman
kboe/day, Shell share



- Production decline halted
 - focus on up-time
 - reservoir development
 - sub-surface dynamics
- Innovative EOR schemes



THERMAL PROJECTS

Fahud SAGOD

Steam Assisted GOGD in Light Oil or Waterflood or Surfactant

Qarn Alam Steam

Steam in Fractured Carbonates

Habur & Al Ghubar

QA-Type Steam in Fractured Carbonates

Habhab

Thermal field test

Amal E&W & Mukhaizna

Conventional 'Heavy Oil' Steam

MISCIBLE GAS PROJECTS

Al Noor

Miscible Gas or Deep De-Pressurisation

Harweel

Miscible Gas or Nitrogen/CO₂

Birba

High pressure sour gas injection

CHEMICAL PROJECTS

Yibal/Lekhwait

Surfactant/ASP

Nimr & Amin

Polymer

Marmul, Rima & RTQ

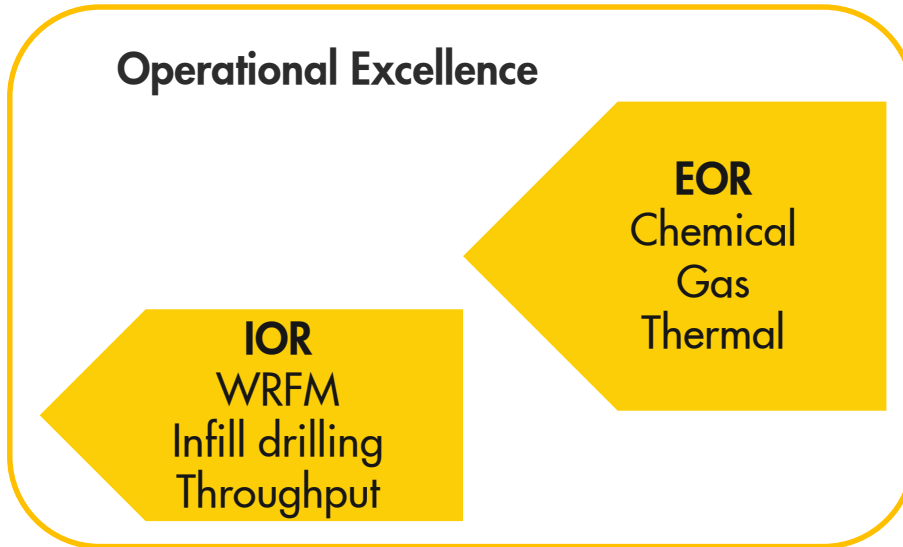
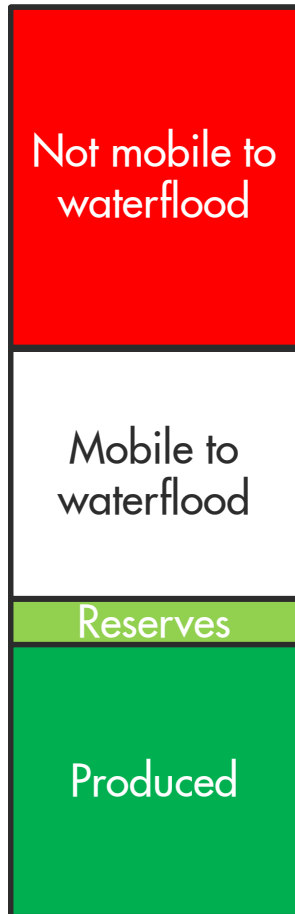
Polymer/ASP



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Maximising economic oil recovery



- A field with 35% ultimate recovery leaves almost twice as much oil in the ground as we have produced



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The EOR challenge and enablers

EOR is not business as usual, it is hard work technically and commercially

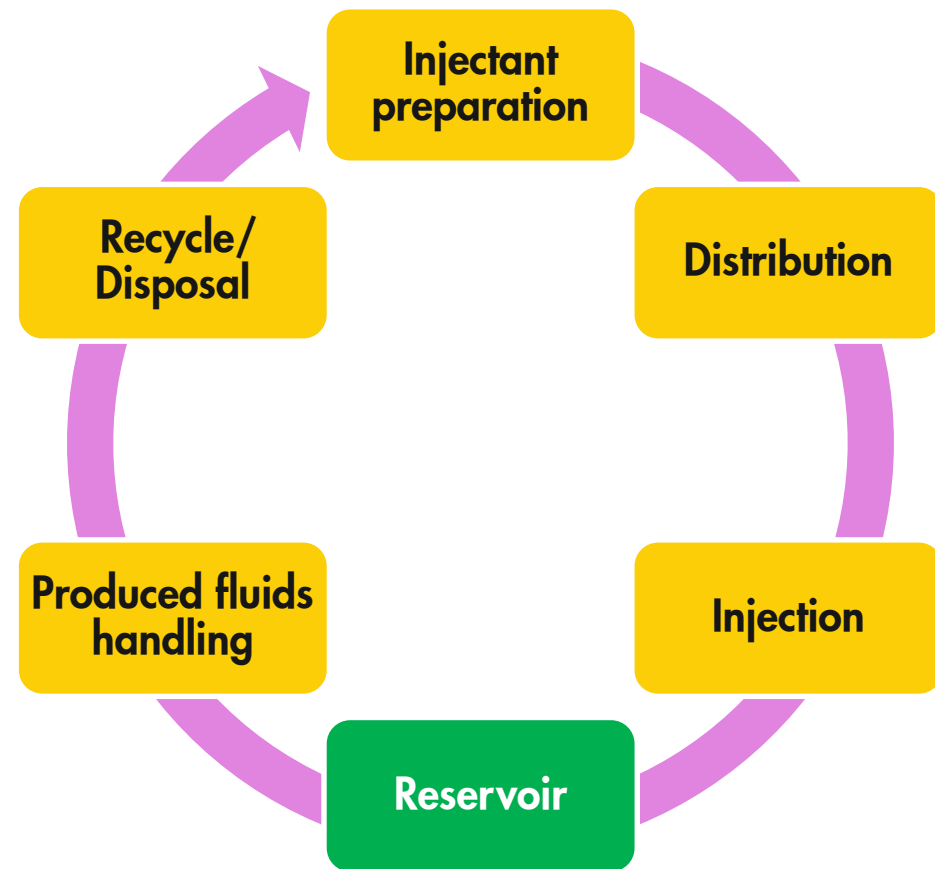
- Less oil to go after
 - 10-20% EOR incremental, vs 30-60% primary/secondary recovery
- Slower response times
- More expensive injectants
- Requirement for more surface facilities with added complexity

Enablers

- Lifecycle planning and surface subsurface integration
- Step up in surveillance capability to drive performance
- Contracting and procurement framework and standardisation
- Excellent stakeholder management
- Appropriate fiscal and regulatory structures needed

EOR systems: Integration

- Integration of subsurface and surface underpins successful EOR projects
 - Work on full injection/production cycle
- Injection system to achieve injectant at design specification in reservoir and flexibility to optimise EOR performance
- Production system robust to changes in fluid streams through EOR project lifecycle



EOR reservoir surveillance

Fahud – Thermal Gas Oil Gravity Drainage

Caprock integrity

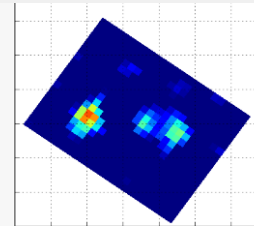
Interpretation of microseismic events
Traffic light classification
Geomechanical modeling to support interpretation

Steam front conformance

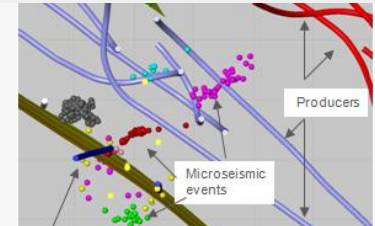
Geomechanical inversion of deformation data



Steam Distribution and Caprock Integrity Monitoring

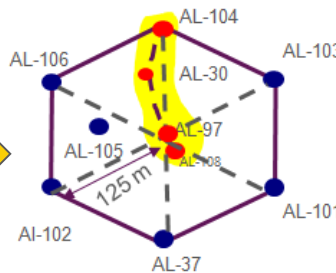


Surface deformation

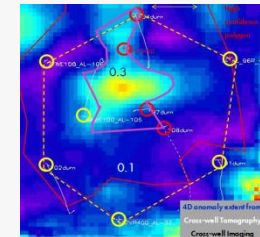


Microseismic

Steam Distribution Monitoring



Integrated Interpretation of all data



Steam outline Constrained by data

Amal – Steam Drive

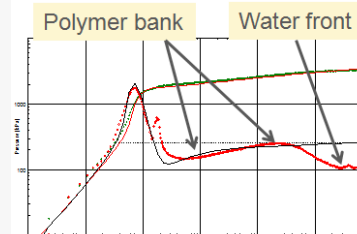
Steam front conformance: Integrated interpretation of seismic, petrophysical (log) and geological data

Understanding of preferential steam direction caused by intra Haradh channel system

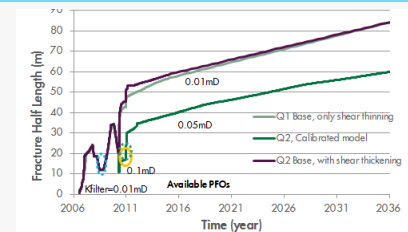


Temperature Logging

Frac Length Monitoring



Pressure fall off test – Identification of Polymer Front



FracT Modelling of frac length

Marmul – Polymer Injection

Fracture monitoring and control
Classification of wells in traffic light surveillance priority
well test interpretation
calibration and modeling
leading to water treatment decisions



Greater - Birba Miscible Gas Injection
Gas inflow monitoring
DTS feasibility and design





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Moving EOR offshore



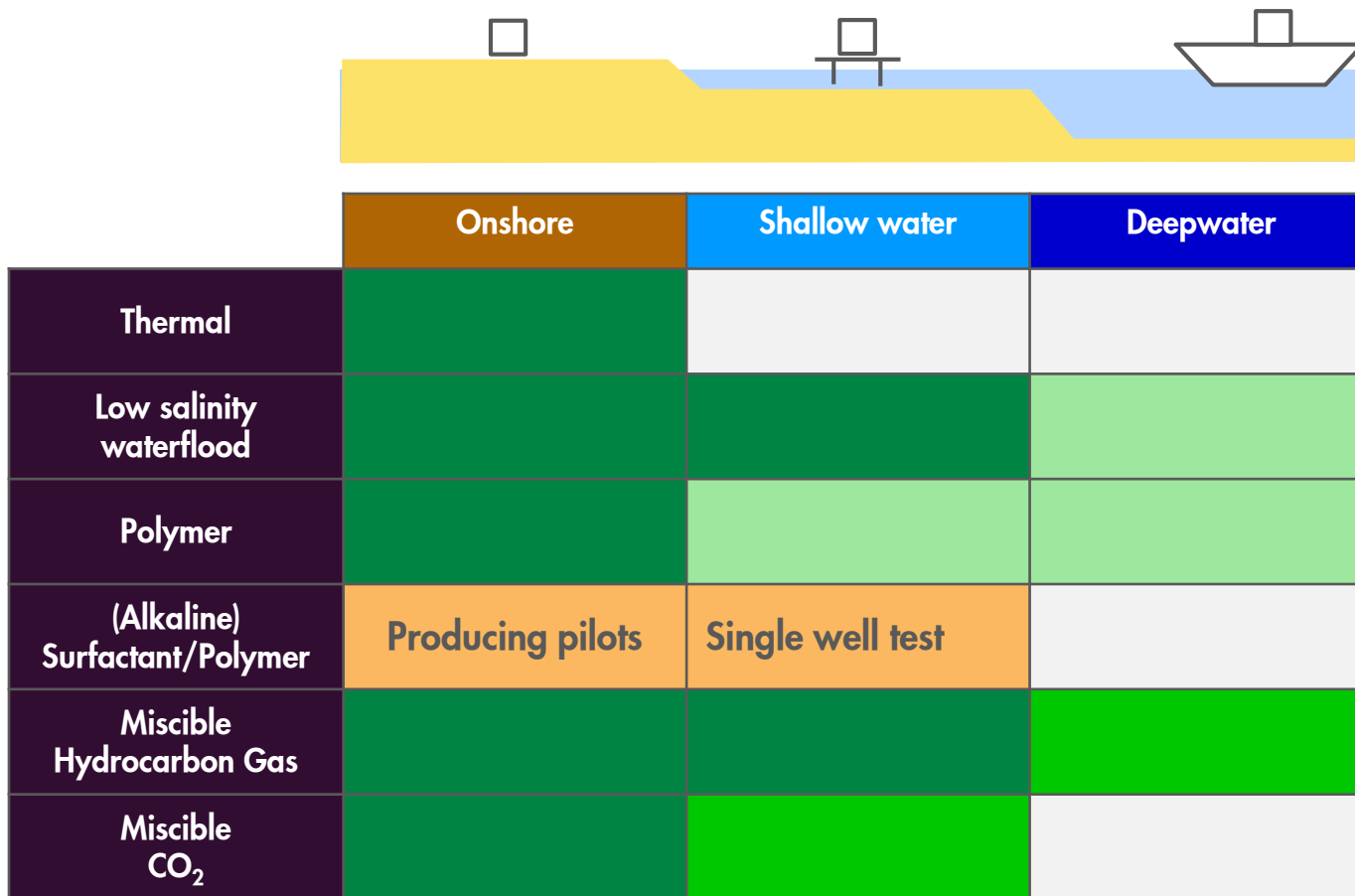
Additional challenges for offshore EOR compared to onshore EOR

- Wider well spacing and slower reservoir processing rates
- Limitations on weight and space for additional facilities or storage
- Impact of EOR injectants on wells/facilities (corrosion, non-metallic materials)
- Impact of wells/facilities on EOR injectants (corrosion products, shear)
- Design life of facilities
- Surveillance challenged, especially for sub-sea wells

Approaches

- Day 1 EOR implementation
- Lifecycle planning to create future EOR optionality
- Brown field modification, potentially supported by additional jackets or vessels
- “Greenfield” EOR redevelopment with new facilities fit for 30+ years production

Status of Shell offshore EOR



- Operating/ In execution
- Concept selected
- Pre-feasibility
- Technology demonstration

St Joseph field: Surfactant polymer flooding for offshore

- St Joseph field identified as target for chemical EOR
- Full field ASP concept feasibility assessment
 - Water treatment and logistics were large cost and operational challenge
- Shift development concept to SP
 - No need to remove divalents from water, but at expense of higher concentration of polymer and surfactants
 - Proved in a SWCTT that SP has the same oil recovery efficiency as ASP
- Can only make things work by working them in detail



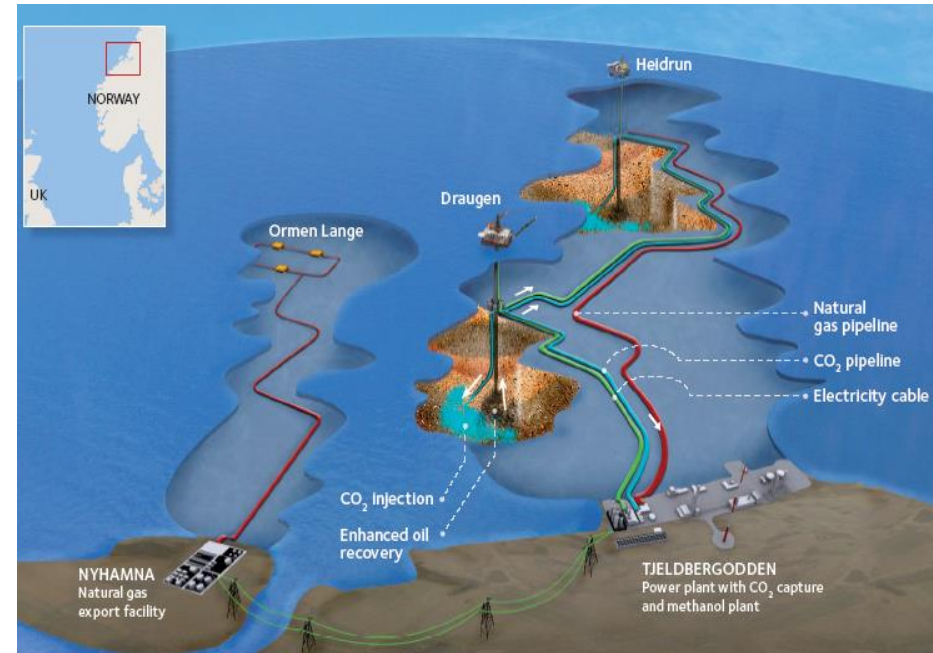
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Offshore tertiary CO₂ EOR

- Shell has been active in pushing next generation CO₂ EOR projects
- Studies show offshore CO₂ EOR can be technically and economically feasible
 - HSSE brings new issues
 - Subsurface-surface integration key
 - Innovation needed to simplify facilities and reduce CAPEX and OPEX
- Commercially attractive projects require:
 - Reservoirs with large enough EOR prize
 - CO₂ supply (volume and price)
 - Supportive regulatory and fiscal regimes

“Brownfield” Halten value chain

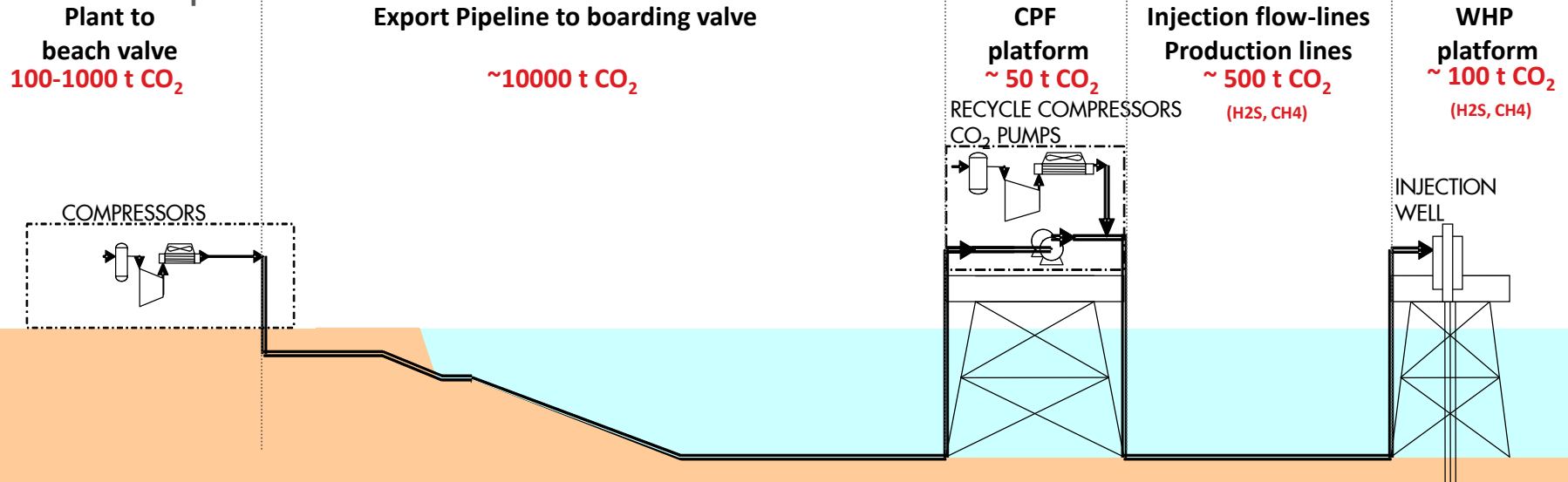


CO₂ HSSE offshore

Safe operation first priority

- Significant experience of CO₂ operations for onshore EOR projects
- Operation of CO₂ EOR offshore will introduce new set of challenges
 - Inventory, pressure, confined spaces, evacuation
- Shell CO₂ release testing programme to evaluate and validate hazards

consequence models



Key messages

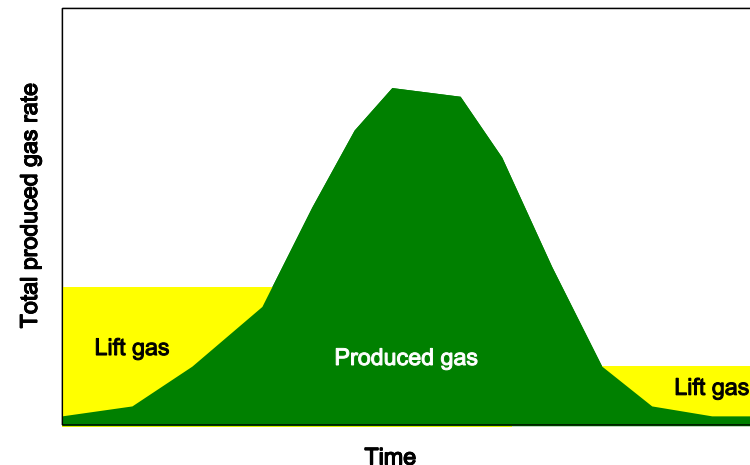
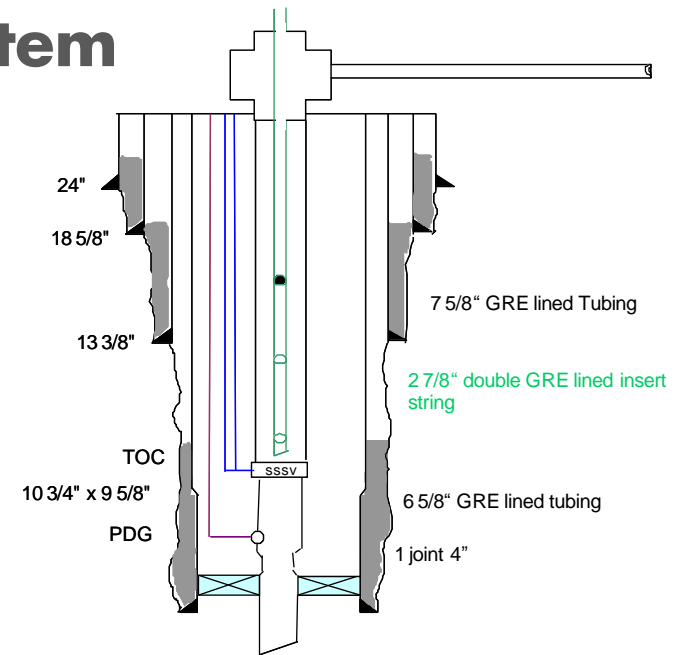
Shell has pioneered EOR technology and continues to innovate to improve existing commercial processes, mature new technology and expand the range of application

- Commercially proven EOR solutions exist for onshore application
 - Technically robust
 - Appropriate regulatory frameworks
- Pushing the envelope of EOR deployment by looking to offshore applications
 - Significant technical and commercial challenges
 - Subsurface-surface integration key
 - Most progress made with gas based EOR in shallow and deep water environments



Shell Integrated CO₂ gas lift system

- Alternative to ESP systems
- Use CO₂ for lift gas, insert string or dual string to protect casing from corrosion
- Lift gas rate adjusted in response to changes in back produced gas
- Advantages
 - Simple and robust system using recycle system, only modest increase in capacity needed
 - Intrinsic risk management, flexibility over number of wells to be gas lifted and response to gas breakthrough timing
 - Reduced requirement for well workovers



Three IOR/EOR questions: Where, Why and How?

Redevelopment options need to be based on a proper understanding of the location of the remaining oil saturation

Where
is the remaining oil in the reservoir?

- Describe the location of the remaining oil (after depletion or waterflooding)

Why
is oil currently trapped in these locations?

- Interpret reservoir performance to understand interplay of geology and balance of viscous and gravity forces

How
could optimised IOR and EOR techniques recover additional oil?

- Infill drilling, waterflood, throughput, deployable EOR processes